


3	1	CARBIDE	151818	EA	
2	1	CARBIDE	151819	EA	
1	1	PFC-5 TOOTH	140116	EA	
ITEM	REQ'D	MATERIAL / PART DESCRIPTION	MAT'L/PRT NO.	U/M	QTY.

NOTES:

1. TO BE HEAT TREATED TO AFTER MACHINING AND BRAZING TO Rc 48-52.
2. BRAZE MATERIAL:  
FLUX, BRAZE - 131010  
STRIP, BRAZE .020 X .312 SB 50N12 - 131717

BILL OF MATERIAL					
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<b>PFC-5 TOOTH ASSEMBLY</b>					
	DATE	DRAWN	CHECKED	SCALE	
B	2/21/02	883	REESE	FULL	
A	11/15/01	813			
REV.	DATE	ECO	DESCRIPTION	BY	
			CHANGED HEAT TREAT NOTE	JMR	HEAT TREAT: SEE NOTE 1
			NOTE & HEAT TREAT CHANGE	JMR	TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMALS .XX ± .03 [76] ANGLES ± 0° 30' .XXX ± .010 [254]
PART NO. 140115		SHEET 1 OF 1		DWG NO. B/140115	
				REV B	